

CEMCRETE

High Early Strength Flowable Cementitious Non-shrink Grout

Description:

CEMCRETE is a high compressive strength cementitious non-shrink flowable grout. It is formulated to suit in projects that specifically requires high and early strength development. CEMCRETE consists of special blend of cement, silica sand, selected aggregate and chemical additives to give, when mixed with water a self-leveling, non-shrinking and very fluid mortar, with high initial and final mechanical strength. It is ideally used in several applications such as void filling, grouting under steel structural base plates, precast erection machine base filling operating under heavy load and vibration, and when high strength grout is required.

CEMCRETE has excellent characteristics of adhesion to the substrate, impermeability and flowable consistency. It is featured by thermal expansion coefficient similar to high quality concrete. It can be applied to fill gaps with a size up to 250mm.

Uses:

CEMCRETE is applied as grouting in many applications including:

- Under plates of beams in steel structures.
- Under machinery bases grouting, such as generator, compressors, etc.
- Grouting of structural elements.
- Anchoring bolts and footings.
- Floor patching and void filling.
- Precast elements erection.

Advantages:

- Shrinkage compensated, high precision grouting purposes.
- Suitable for heavy duty support under machines base plates.
- High compressive strength and impact resistance.
- Low permeability and high strength which cause very good protection against chlorides and carbon dioxide.

- Low alkali content minimizes the risk of alkali-silica reaction.
- Does not contain metallic aggregate, nor chlorine content.
- Self-compacting, flowable nature eliminates honey combing.
- Easy to use by trowel or pouring, or pumping.
- Excellent bond to concrete substrates.
- Thermal expansion coefficient and permeability coefficient which is similar to high quality concrete.

Instructions for Use:

Surface Preparation:

The surface must be solid, compact, clean, free from dust, cement laitance, oil, grease, etc. All loose parts of concrete should be removed. A coarse surface profile with aggregate exposed is preferred.

Soak the surface with water prior to start grouting and allow to drain. Concrete surface should be damped (with no free water) in order to avoid possible water absorption at the moment of casting.

Base plate must be clean and free from oil, grease, or any other contaminated material. Formwork should be constructed to be leak proof to avoid any material loss as CEMCRETE is a free-flowing grout.

Mixing:

CEMCRETE must be mixed mechanically with low speed drill mixer 200 - 300 rpm, fitted with a suitable paddle. To prepare the mortar, pour into a cement mixer or into a container about 3.0-3.2 Lt. of clean water (depending on the required consistency), then add 25 Kg bag of CEMCRETE and mix for few minutes till obtaining a homogeneous mixture, free from lumps. Always add the powder to the water when mixing cementitious products.

CEMCRETE

Application:

The mixed grout should be poured only from one side of the formwork to eliminate the entrapment of air. This can be achieved by pouring the grout across the shortest distance. While pouring, maintain a constant head, preferably of at least 15 cm on the side where the grout has been poured. Allow 10 cm clearance between the side of the form and the base plate of the machine.

Do not add extra water to the mix more than what specified. If the mix starts to harden, do not add more water to remix. In this case do not use the mix and prepare a new one.

Once the poured product starts to dry, it should be cured in accordance with good concrete curing practice and protected from sun, rain and winds. Curing shall be done with curing compound CEMCURE AR, or with a wet Hessian cloth covered with polyethylene sheet.

Standards:

- ASTM C1107M, C827, C109, C580

| TECHNICAL PROPERTIES | |
|--------------------------------------|---|
| Appearance | Grey Powder |
| Wet Density | 2.50 ± 0.03 kg/lit |
| Flow@5 drops, flowable | 125-140% |
| Potlife time at 25°C | >30 minutes |
| Setting Time | Initial 1.5-2 hours Final 3-3.5 hours |
| Compressive Strength (ASTM C109) | > 35 N/mm ² @ 1 day ≥ 60 N/mm ² @ 7 days ≥ 85 N/mm ² @ 28 days |
| Flexural Strength (ASTM C580) | ≥7.5 N/mm ² @7 days ≥9.5 N/mm ² @28 days |
| Bonding Strength | 1.8 N/mm ² @ 1 day |
| Chloride Content (ASTM 1202) | NIL |
| Expansion Characteristics (ASTM 827) | Up to 2% in24 hours |

*Values indicated may vary depending on the environment and conditions of the material. Figures given are tested according to standard laboratory conditions.

Yield:

CEMCRETE bag of 25 kg achieves 11.20 liters of wet grout with 3.0 liter water.

Packaging:

CEMCRETE is available in 25 kg high quality recyclable paper bags.

Storage:

Store in original packing in dry conditions away from direct sunlight and high humidity levels.

Shelf Life:

CEMCRETE can be utilized within 12 months of production date if stored in proper conditions in an unopened original packing.

Cleaning:

Clean tools and equipment with water before material hardens. Hardened materials can only be removed mechanically.

Remarks:

- Do not apply where ambient temperatures are below 5°C.
- Variations of temperature may increase or reduce the initial and final setting time of the mortar.
- During the peak temperature of the day in the summer season, working area should be covered if work to be executed externally. Use cold water for mixing and keep all tools and mixer in shaded areas

Health and Safety:

- Avoid contact with eyes and skin. Wear suitable protective clothing such as coveralls, goggles, dust mask and gloves. Use barrier cream. Ensure that there is adequate ventilation. Do not breathe vapour or spray mist.

CEMCRETE

FIRST AID:

- Eyes: In the event of accidental splashes, flush with warm water and seek medical advice.
- Skin: Wash skin thoroughly with soap and water
- Inhalation: Remove to fresh air, keep patient rested
- Ingestion: Do not induce vomiting. Seek immediate medical attention.

For further safety information, please refer to CEMCRETE Material Safety Data Sheet.

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